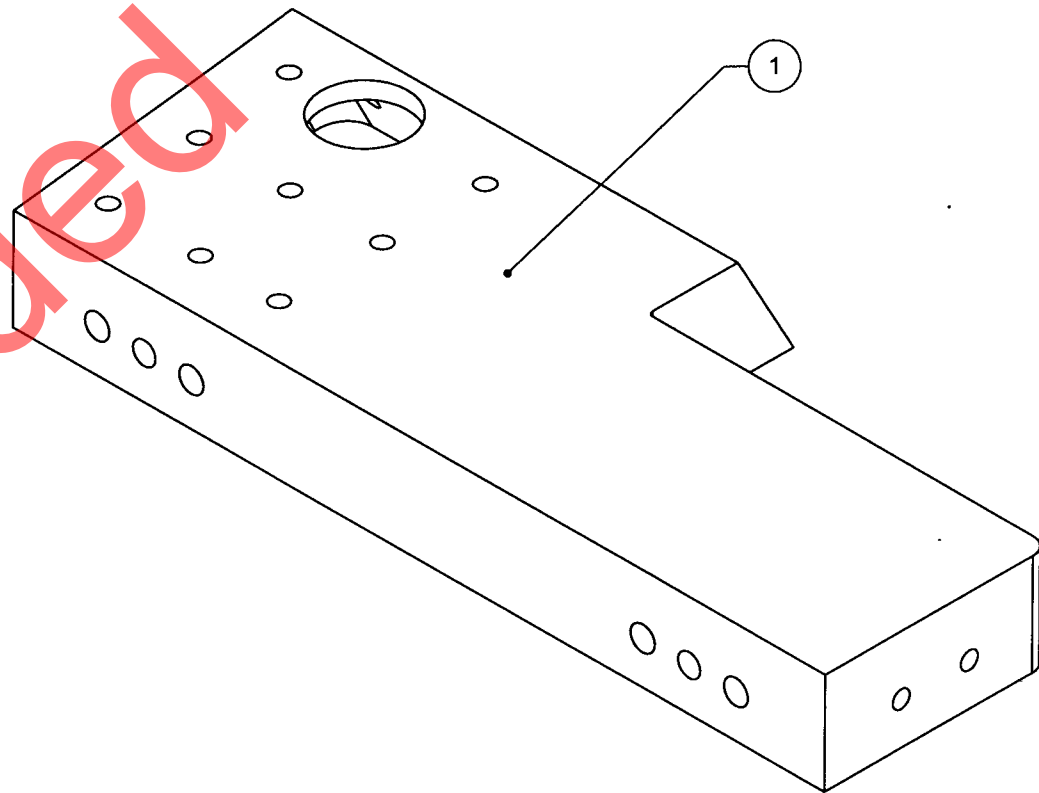
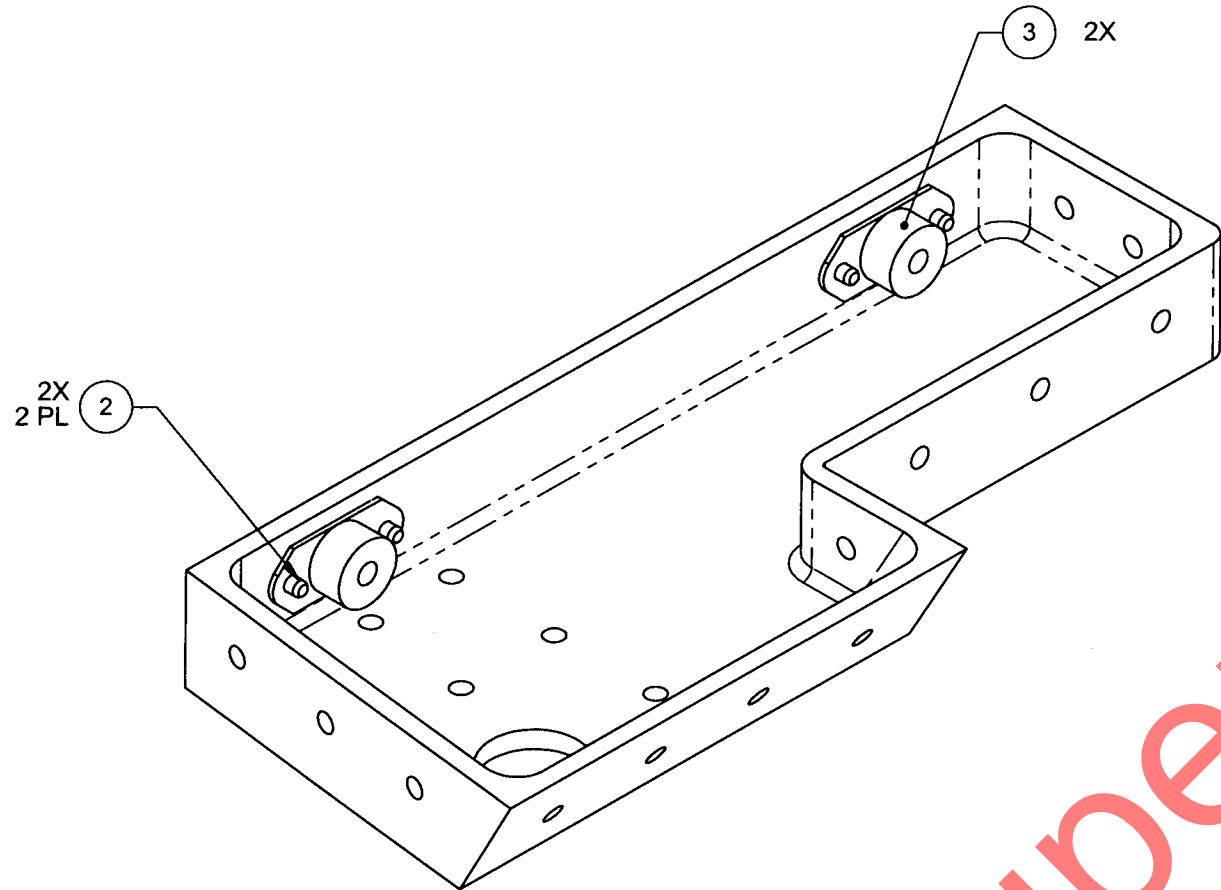


ITEM	QTY	P/N	DESCRIPTION
	X	D4494-041	UPPER BLOCK ASSEMBLY
1	1	D4494-1	UPPER BLOCK LOWER DOOR
2	4	MS20426AD3-4	RIVET, CSK
3	2	MS21059L08	NUTPLATE

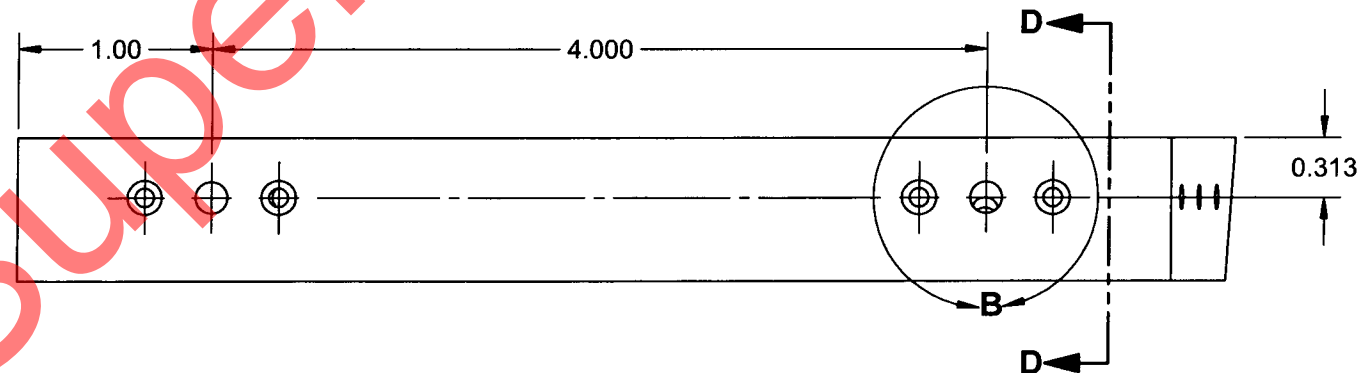
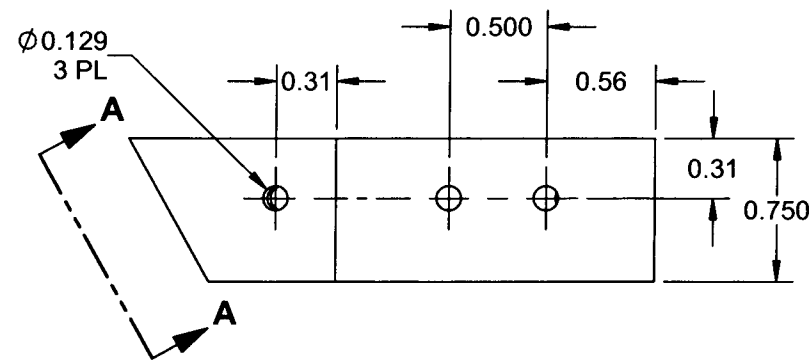
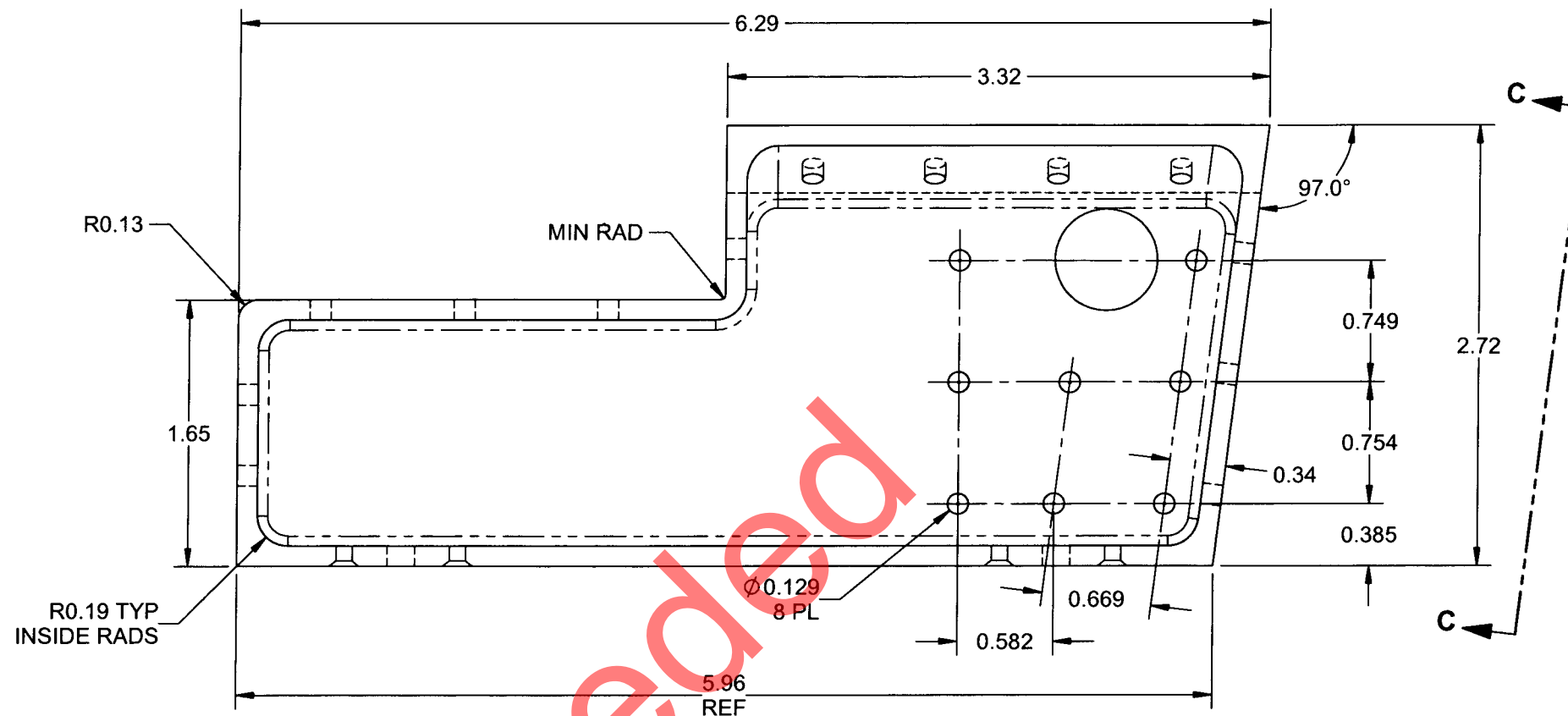


D4494-041 UPPER BLOCK ASSEMBLY

SUPERCEDED BY
ASS 12.03.19

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.29 lbs

A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4494	SHEET 1 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	UPPER BLOCK ASSEMBLY	NTS
DATE	12.03.02	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



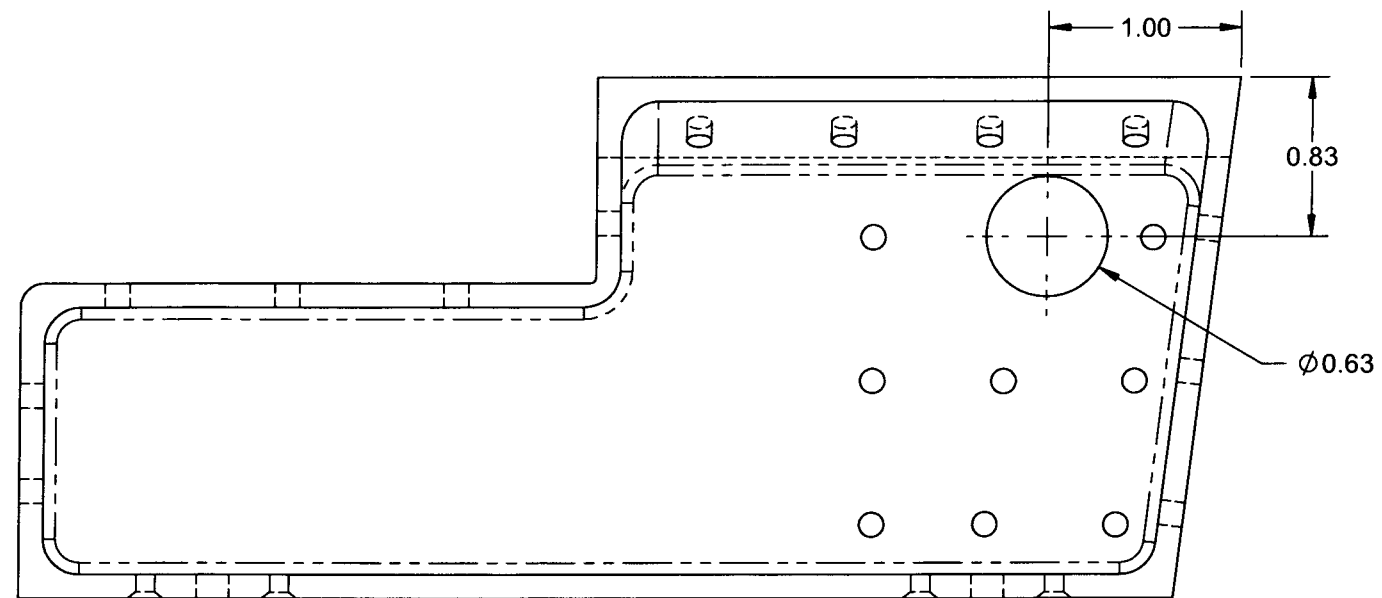
D4494-1 UPPER BLOCK LOWER DOOR

SUPERCEDED BY
ASS 12.23.17

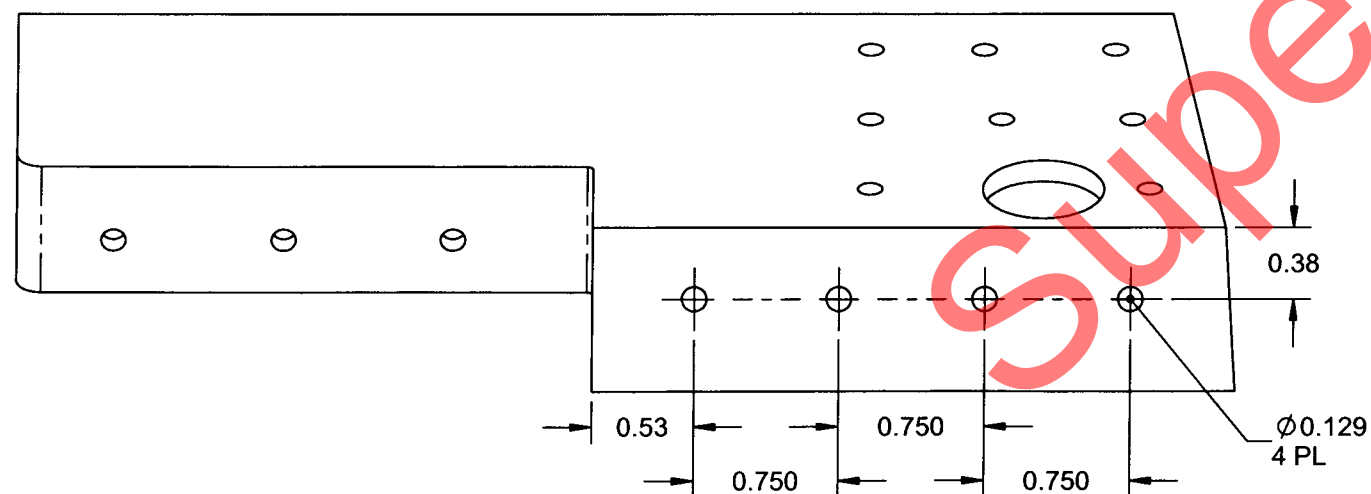
NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
 PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
 OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
 OR ASTM B211 OR ASTM B221
 REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.27 lbs
- 8) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART (DO NOT FACE MATERIAL).

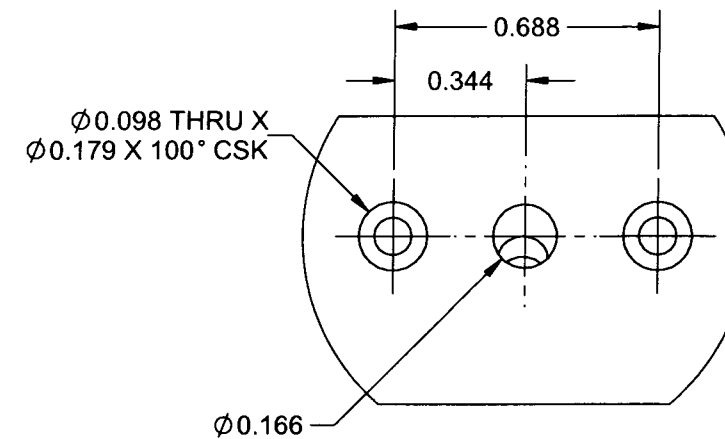
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4494	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER BLOCK ASSEMBLY	NTS
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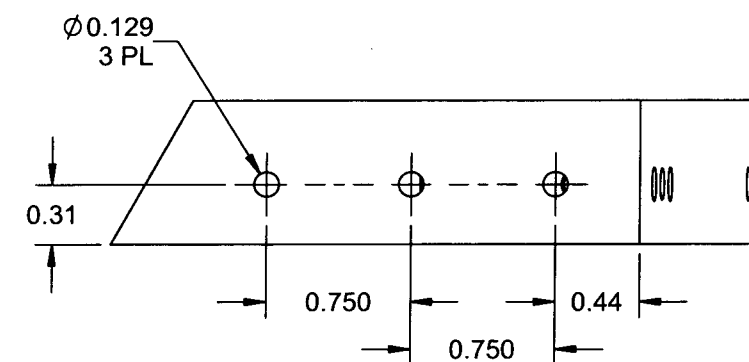
SUPPLEMENTAL VIEW



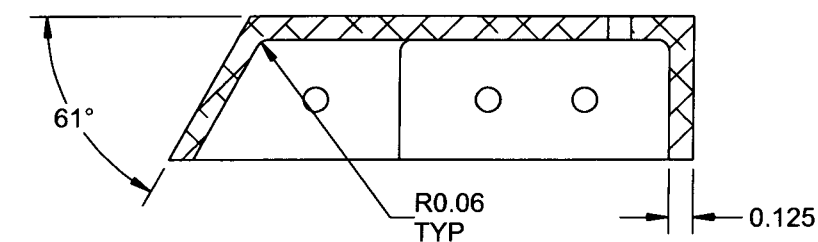
VIEW A-A



DETAIL B
NUPLATE HOLE DETAIL 2 PL



VIEW C-C



SECTION D-D

SUPERCEDED BY
ASS 12.03.19

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4494	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER BLOCK ASSEMBLY	NTS
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